

FOR SUBDUED INSIGNIA

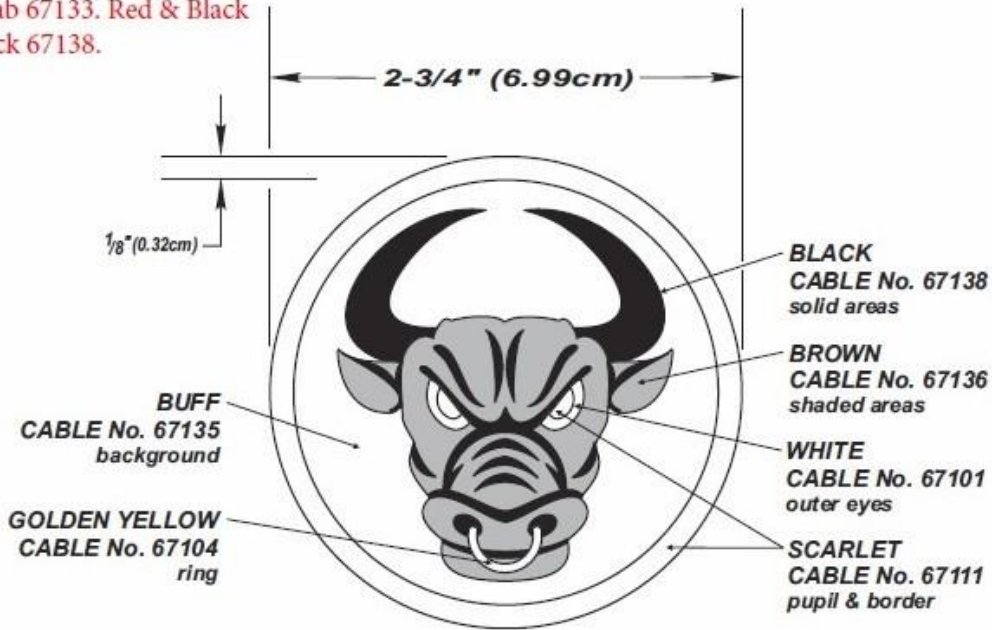
ACU:

BUFF, YELLOW & WHITE AREAS TO BE FOLIAGE GREEN 67202. BROWN AREAS TO BE BROWN 67136. RED & BLACK AREAS TO BE BLACK 67138.

ACU-OCP: Buff, Yellow & White areas to be Bagby Green 67204. Brown areas to be Olive Drab 67133. Red & Black areas to be Black 67138.

REVISIONS

LTR	DESCRIPTION	DATE	APPROVED
A	STITCH COUNT ADDED.	04 OCT 2010	pm SAO TLC <i>Charles V. Mugno</i> CHARLES V. MUGNO DIRECTOR



DESIGNED FOR OVEREDGE STITCHING

STITCH COUNT

7919 STITCHES (minimum)
90/2 DENIER
12/4 SPAN

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS DECIMALS ANGLES

MATERIALS:
TO BE MANUFACTURED IN ACCORDANCE WITH MIL-DTL-14652

EXAMINED	TLC	
CHECKED	pm	
PREPARED	SAL	
APPROVED	<i>Charles V. Mugno</i> CHARLES V. MUGNO DIRECTOR	

THE INSTITUTE OF HERALDRY, DEPARTMENT OF THE ARMY
9325 GUNSTON RD, RM S-113 FORT BELVOIR, VA 22060-5579

SHOULDER SLEEVE INSIGNIA
518TH SUSTAINMENT
BRIGADE

SIZE	CONTROL IDENT. NO	
A	22571	A-1-1028
SCALE	FULL	DATE 08 JUNE 2010